

# Custom Made Shutter Manual Internal Applications



September 2024

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Effective: 15<sup>th</sup> August 2022

## **Payment Terms**

Strictly net 30 days, if there is a problem with payment, please contact us. Pacific Wholesale Distributors reserve the right to:

- 1. Refuse delivery to any overdue account.
- 2. Charge interest on overdue accounts.
- 3. Refuse credit.

# **Delivery Terms/Freight**

Sydney Metropolitan \$56.69 – Order value below \$1,000 Regional & Interstate \$85.04 – Order value below \$1,000

Orders that exceed these values will be Free Into Store (FIS).

The additional freight charges are below;

Charge Type	Details							
Tail Gate								
Delivery to a site where there is no forklift, and	\$97.00 includes up to 2 pallets							
pallets or other heavy consignments requires	\$49.00 per additional pallet thereafter							
the use of a tail gate/tilt lift truck	· ·							
Hand/Manual Unload								
Delivery to a site where there is no forklift, and								
the consignment needs to be unloaded by	\$74.00 per pallet or large loose item							
hand								
Rejected/Futile/Un-Deliverable Delivery								
When a consignment cannot be delivered due	\$92.00 includes up to 2 pallets							
to the receiver being unavailable or the	\$46.00 per additional pallet thereafter							
consignment is refused by the receiver	·							
Waiting Time	\$69.00 after the first 30 minutes							
Time Slot/Delivery Time Restriction Fee								
When a consignment requires;								
A date/timeslot to be booked or a specific	\$52.00 per consignment							
delivery day/time window	_							
Delivery before 2:30pm								
	\$144.00 per consignment							
Over Length Surcharge – Over 3.7m Long	Only applies when the order value is less than							
	\$2,000 Ex GST							
Residential Delivery	\$114.00 per pallet or large loose item							
Post Bag	\$17.01							
Overnight Express Post Bag	\$28.35							



### **GST**

GST is charged on all items at a rate of 10%.

All prices quoted in this product catalogue or additional prices do not include GST.

### Claims

- 1. All credit claims must be in writing, including the relevant invoice numbers.
- 2. Claims must be submitted within 7 days of receipt of goods.
- 3. Goods may not be returned for credit without prior authorisation.
- 4. Pacific Wholesale Distributors will only replace faulty stock and will accept no further liability.
- 5. All returns are subject to a 20% re-stocking fee.

## Title

Property title in all goods remains with Pacific Wholesale Distributors until the goods are paid for in full.

PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE

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# 1. Introduction

Elegant and stylish, Shutters will add value to a home and they are energy efficient too, helping to keep a house cooler in summer and warmer in winter.

Our Shutters offer an uninterrupted view and allow control of light, heat, air and privacy by simply tilting the shutter blades.

Eco Air shutters have a superior paint finish for longevity and they are easy to care for. Available in two colours, our Eco Air Shutters will complement and enhance any interior. Our Shutters are VOC compliant and will not crack or peel due to the high tensile lead-free coatings.

#### **Features:**

- Available in 89mm Blade only
- Hollow blade with internal stiffening ribs.
- Inconspicuous L shaped aluminium Hidden Tilt Rod
- New Rail design allows for dual blade closure.

Supporting this great range are swatches and sales aids that can be used by all sales people when promoting the Shutter range, please refer to <u>Sales Aids</u>.

# Eco Air Gallery













# 2. Ordering and Measuring Process

All orders for Eco Air **MUST** be submitted electronically by using the latest version of Pacific Wholesale's Shutter Order Form.

References to the Shutter Order Form will be made throughout this manual. If you do not have the latest version of Pacific Wholesale's Shutter Order form, please contact the office <a href="mailto:shutterorders@pacificwholesale.com.au">shutterorders@pacificwholesale.com.au</a> and request a copy today.

#### TIPS FOR FILLING OUT THE ORDER FORM

- If using an Apple computer, please use Excel for Mac (available online) to be able to see the drop-down options on the order form.
- Start from the left-hand side and work across the Order Form from left to right, as options will change according to your previous selections.
- Location helps the installer to distribute boxes into the correct room.
- Some items of a similar drop may be made with different blade numbers and rail sizes as they fall either side of a guideline. To prevent this, advise in the notes section if any items are "side by side". If they are side by side but have significantly different opening heights, note if they line up at the top or bottom.
- If a cell in the order form turns yellow, this is a flag that more information is required, or that there is a problem with what has been ordered. Common issues can be:
  - Too few, or too many panels have been ordered for the width given, therefore
    the panels are too wide, or too narrow. Note this will not prevent an out-ofwarranty size being ordered, it is a prompt only.
  - o There is a midrail required.
  - T Post number and positions are required.
  - o The layout code given doesn't match the number of panels ordered.
  - Information is missing from the yellow cell.
- There are a number of cells that have helpful comments embedded. Hold your curser over the cell to read these.
- The blue Calculation cells labelled "Large Size Panel" and "m2" are for your information only and can't be changed.
- If your order exceeds 15 Items, enter Items 16 and over on the next shutter tab. The tab can be located at the bottom of the excel spreadsheet.
- Within an Item, panels are numbered from left to right to identify them. For example, in a four panel arrangement, the left hand panel is Panel 1; next to it on its right is Panel 2; then Panel 3 and the extreme right hand panel is Panel 4. Use these panel numbers to clearly identify any Special Comments or requirements for particular panels.

Please see an example of the Pacific Wholesale Shutter Order Form on the following page

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Item #	Standard Special Comments # 1	
1		v
3	All Even Panels Centre Stiles Combo Panels Critical Midrail	111
5	Left Panel Open First Maximum Blades Possible No Centre Stiles	
6	Smallest Possible Top & Bottom Rails	+

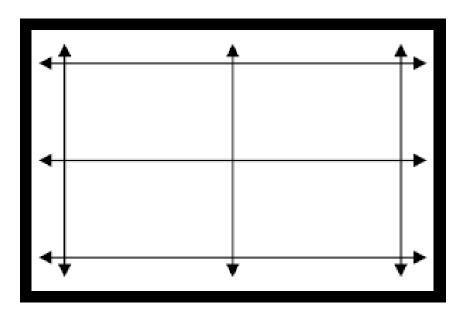


"Special Comments" are referred to frequently in this manual, please see below examples that can be selected when ordering:

## 2.1 In

## **Recess Fit**

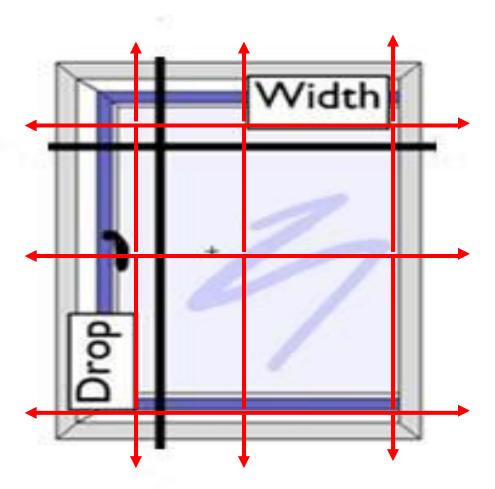
- Measurements are required to be in millimetres (mm).
- The depth of the reveal where the shutter or frame will be mounted needs to be measured, to ensure no mullions, handles or key locks etc. will interfere with the operation of the blades when open.
- This depth will then determine the framing options available to suit the requested blades.
- Measuring for inside reveal (recess) fit the shutters should be measured in three places across the width and the drop and the smallest measurements provided.



## 2.2 Out

## Face Fit

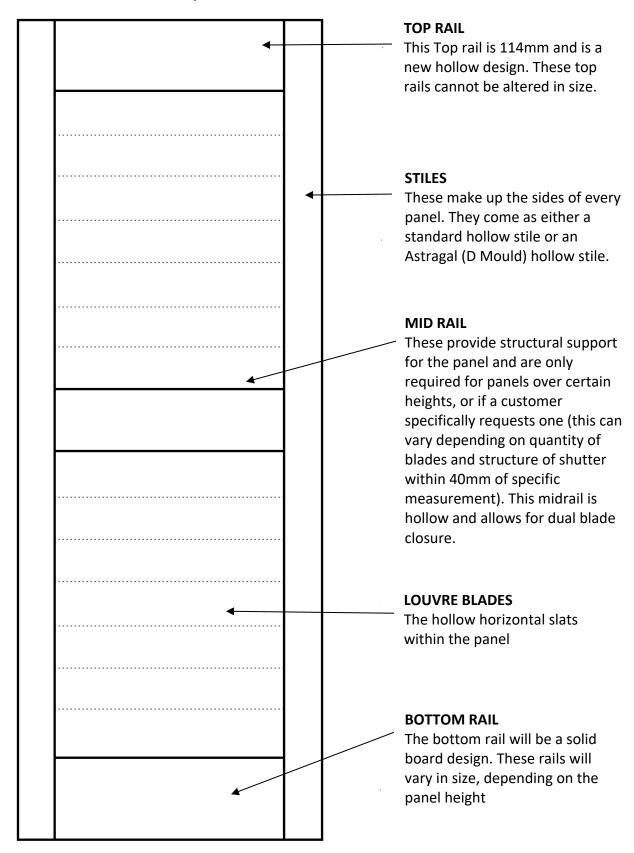
- Measurements are required to be in millimetres (mm).
- Measuring for outside (face) fit the shutters should be measured in three places across the width and the drop and the largest measurement provided where the outside of the shutter frame is to be installed.



 If the opening has an architrave the OUT measurements are usually from the outside of the architrave, to the outside of the opposite architrave. If there is no architrave, add the width of the frame to the recess measurement to find the outside of frame measurements.

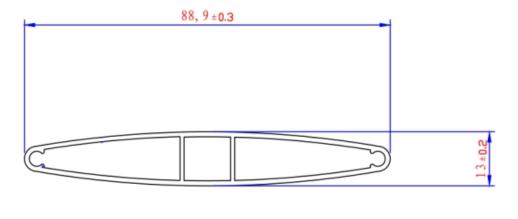
# 3. Options and Specifications

# 3.1 Panel Components



# 3.2 Eco Air Blades

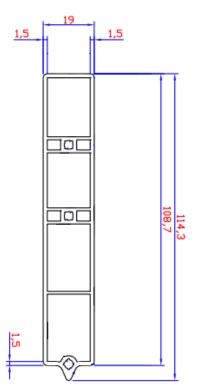
Rigid Hollow Blades, for panels up to 900mm wide





# 3.3 Top and Bottom Rails

**Top Rail** 

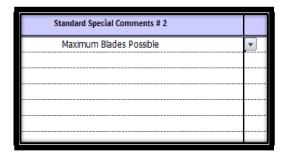


**Bottom Rail** 

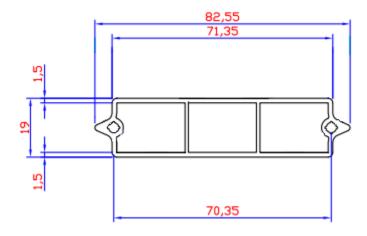


## Please Note:

- 1. Top rails are a new hollow design, allowing for minimum panel weight. These top rails cannot be altered in size.
- 2. Bottom rails will be a solid rail design, allowing for varying heights depending on the panel height and number of blades/midrails required.
- 3. Panels can be ordered with "Maximum Amount of Blades" requested in the <u>Special</u> <u>Comments</u>; however the Top and Bottom Rails must be made within factory determined specifications so it does not affect the integrity and overall strength of the panel.



## 3.4 Mid Rail

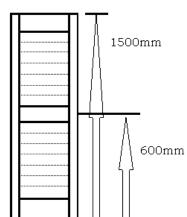


#### Please Note:

- 1. When a Mid Rail is required, the positional location must be measured from the bottom of the opening to the **centre** of where the mid rail is required.
- 2. Every effort will be made to have the mid rail placed in the exact position requested but there can be some variances depending on the height of the panels.
- 3. We recommend ordering a Mid Rail location as "Critical Mid Rail" in your <u>Special</u> <u>Comments</u>, as the factory has a (MAA) Mid Rail Adjustment Allowance of <u>40mm</u> up or down, if "Critical Mid Rail" has not been specified in the <u>Special Comments</u>.
- 4. "Critical Mid Rail" **MUST** be selected in the **Special Comments**, corresponding to each relating Line Item on the order form.
- 5. If there is some leeway, please advise in the Special Comments notes area. For example, if the window mullion to be covered is 30mm deep, and the Mid Rail is 80mm deep, then the Mid Rail could be positioned up 25mm, or down 25mm and still cover the mullion. Make a note in the comments area for this item "MR can move +/- 25mm. This flexibility could allow the designer to deliver a more balanced panel, or to match blade heights with another panel that is side by side.
- 6. Any shutter over 2500mm high will require two mid rails, however only one of those mid rails can be specified as "Critical Mid Rail" please select this on the order form, in the **Special Comments**.
- 7. The second mid rail cannot be Critical as the overlaps and increments for every blade location have to be exact, so the second mid rail height will vary depending on the height of the panel and the amount of full blades required.

Example (see arrows):

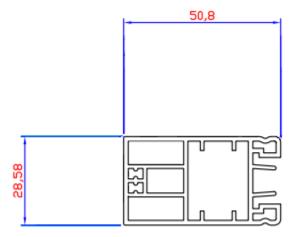
- Gross Open Height 1500mm
- Mid rail @ 600mm (Bottom of Opening to Centre of Mid Rail)



# **Stiles**

## Standard Stile

A standard shutter panel is made using a standard rectangular stile. These Stiles are hollow on the Eco Air Shutters.

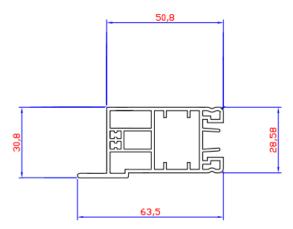


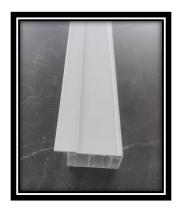
Standard Stile is used on the side of panels butting into framework, T Posts or if panels only are ordered, without specific instructions.

# Astragal Stiles (D Mould)

The Astragal Stile must be used when 2 or more panels are ordered within the same opening and close against each other. These Astragal stiles are hollow on the Eco Air Range. Please specify the location clearly in the Layout Code:

Example 1: L-DR (D mould will be on Left Side of Right Panel) Example 2: LD-R (D mould will be on Right Side of Left Panel)





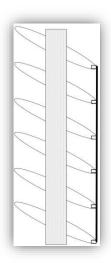


## 3.5 Tilt Rod

#### **Hidden Metal Strip**

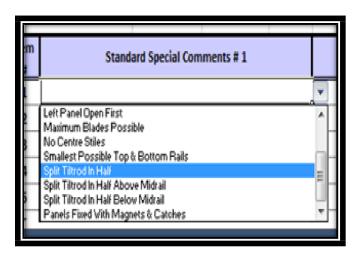
Placed on the back of the panel, this sleek L Shaped aluminium Tilt Rod is barely visible from the front. The colour co-ordinated hidden metal strip is rebated into the side of the Louvre Blades and positioned on the back of the hinged side.

The Hidden Tiltrod is made of Aluminium and the Tiltrod Screws are made in a 304 Grade Stainless.



# Split Tilt Rods

Each Hidden control is split in the centre after 17 louvres for 89mm blades. Odd numbers have 1 blade more on the top tilt. If requested, tiltrods can be split at specified locations. Either use the drop-down options or specify an approximate height or number of blades for the split position in the **Special Comments** on the order form.



# 4. Mounting Methods

# 4.1 Hinged Panels

Fauxwood Eco Air can only be ordered as hinged panels. These are the best option for windows and are the most popular form of shutters used. When ordering with frames, frames are supplied and non-mortise





# 5. Hinged Panels

We recommend the panel width to be kept well less than the maximum widths to reduce the weight on the hinges.

Please note that wide or larger panels may need to be lifted in and out of their frames. Shutter panels are designed to sit inside a frame.

Please refer to the <u>Shutter Range & Mounting Methods Reference Charts</u> for Hinged Panels minimum and maximum dimensions.

# **5.1 Layout Codes for Hinged Panels**

When configuring the "Layout Code" for Hinged Panels, the letters below apply:

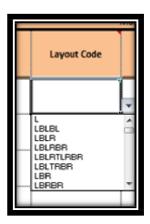
'L' - Left Hand Side Hinge

'R' - Right Hand Side Hinge

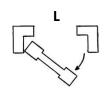
'T' - T Post (for hinging panels off)

'D' - D Mould

NOTE: When ordering, the Panel Quantity **must match** the Layout Code.



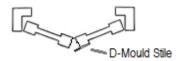
# One Panel



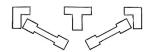


**Two Panels** 

L-DR

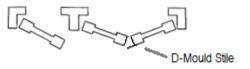


LTR

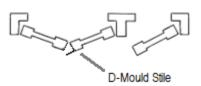


**Three Panels** 

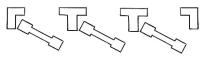
LTL-DR



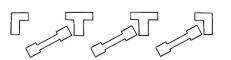
L-DRTR



LTLTL

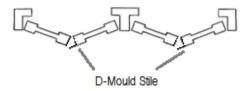


RTRTR

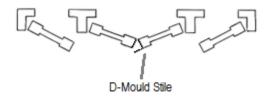


# **Four Panels**





LTL-DRTR



Other configurations can be used depending on:

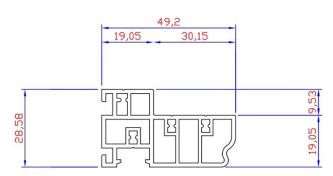
- The number of panels required and
- The function for each opening.

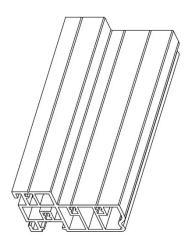
# 5.2 Framing for Hinged Panels

There are a range of frames available to suit your specific needs.

# **Inside Mount**

**Small L Frame Air** 





Frames are useful for most reveal fit applications, they give you the ability to hang the shutter panel square in the frame and then any uneven gaps around the frame can be filled in with No More Gaps. This gives the impression that the window frame is square, when often they are not.

It is important to pack out any framework to ensure it is square, with any gaps being filled with matching No More Gaps. Please note that L frames are provided with L Shaped Aluminium angles intended to hold the frames together.

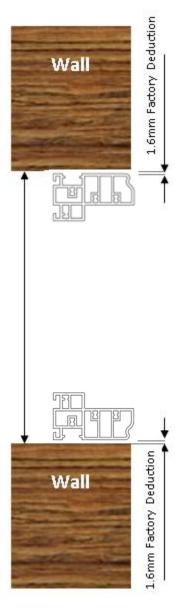




# L Frame Inside Mount (Top View)



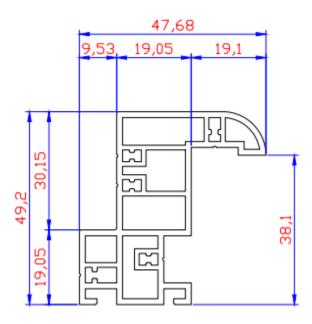
# L Frame Inside Mount (Side View)



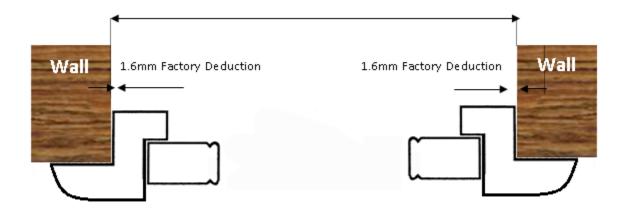
# **Z Frames (Reveal Fit)**

- Z Frames are commonly used when there is no architrave in the opening, this frame will wrap around the reveal edge also making it ideal for covering non square windows. This frame will allow you to achieve an architrave look.
- A Z Frame is not recommended where an existing architrave is present, unless the opening is considerably out of square.

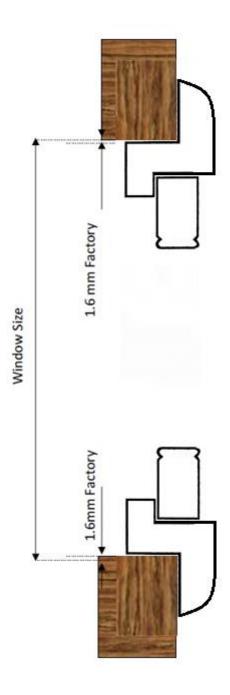
## **Bullnose Z Frame Air**



## **Z Frame (Top View)**



# Z-Frame (side view)

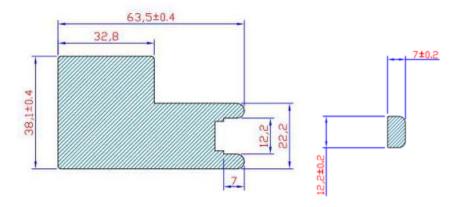


# **Outside Mount**

- Frames are useful for most outside fit applications; they give the ability to hang the shutter panel square in the frame despite the unevenness of the existing window frame.
- This gives the impression that the window frame is square, when often they are not.
- Please ensure you have sufficient clearance at the back of the panel to allow for full rotation of the blades.
- Packing out the L-Frame may be required if you are fitting directly onto a wall, or if there are any obstructions at the back of the blades e.g window mullions, window winders etc

**Face Fit Framing Options** 

### **Medium Face Fit L Frame**

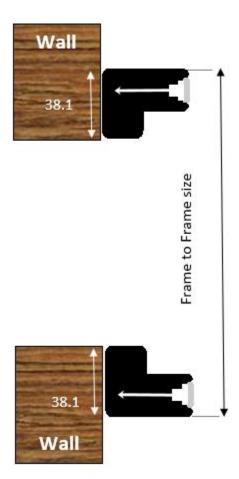


# L Frame Outside Mount (Top View)



NOTE: No deductions are made for Face Fit applications.

# L Frame Outside Mount (Side View)



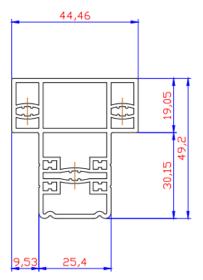
NOTE: No Deductions are made for Face Fit applications

# **Extra Framing for Hinged Shutters**

#### T Posts

- T Posts on the Eco Air Range are hollow and designed to reduce the overall weight of the Shutters.
- Used when more than two panels may be required in an opening.
- You can specify where you require the T Post to be situated; it is most commonly placed where a window mullion is. Exceptions can be when the window catch may be rendered difficult to access behind a T Post. In this case, position the T post elsewhere, or consider using a frame that offers more clearance.
- This must be specified on the order form and is measured from the left-hand side of the opening to the centre of each mullion.
- When measuring for T Posts it is suggested that these are placed where there is an existing window mullion in the glass. Please always specify on the order form where you want the 'T' Post to be, this is measured from the left to the centre of where you would like the 'T' Post to be. If there is more than one 'T' Post required, then the second 'T' Post and the third 'T' Post (and so on) are also measured from the left.







	Quantity	1 <sup>st</sup> T-Post (mm)	2 <sup>nd</sup> T-Post (mm)					
T Posts	2	600	1800					

# 8.0 Hardware

# Hinges



Standard Drop in Pin. Used for Eco Air Hinged panels (77mm)

# 8.1 Default Hinge Colours

COLOUR	DEFAULT HINGE COLOUR
Super White	Super White
Snow White	Snow White

The above hardware colours are the default.

<sup>\*</sup>Stainless Steel incurs additional cost.

<sup>\*</sup>Stainless Steel hinges are supplied in a 304 grade Stainless

# 9. Sales Aids

We have introduced a range of swatches and sales aids that can be used by all sales people when promoting the Shutter range.

# 9.1 Swatches

## **Eco Air Colour samples.**

Designed to fit into your current Designer Shutter Display Case

\$POA each





An electronic Sales Aids order form is available, please email <a href="mailto:shutterorders@pacificwholesale.com.au">shutterorders@pacificwholesale.com.au</a> and request a Sample Swatches order form to be emailed today.

# 10. Shutter Remake Process

In the event of Shutter Panels, Frames or Parts being received damaged the following information must be emailed to your sales coordinator.

- 1. Copy of the original order form.
- 2. A new order form, clearly showing the shutter(s) that need remaking. Please specify that the order is a **remake** failure to do so may result in the original order being placed as a new order at full charge.
- 3. A detailed description specifying exactly what the concern is and exactly what panels/frames etc. need remaking. Failure to clearly specify this information may result in a longer lead time. More often than not the fastest solution to rectify a concern is to order the parts only required e.g. Louvre Blades and Pins, Framing Section etc.
- 4. Supporting photographs illustrating any concerns. For example if the panels/frames supplied were too short, photographs to show a tape measure being held against the panels/frames, to clearly illustrate the size they were supplied at are required, as shown below.



Or if the panel is believed to be bowed then a photo must be provided of the panel lying down on a flat surface as shown below.



# 11. Care and Maintenance

## 11.1 Care and Maintenance Eco Air Shutters

## **Cleaning and Care**

The surfaces of Eco Air Shutters will collect a layer of dust over time. Normal and regular dusting with a soft damp cloth will remove this build up.

If further cleaning is required, wash with mild soap (mild household dishwashing liquid), water (damp only) and a soft cloth. Ensure the surfaces are dried with a soft cloth.

For stubborn dirt and stains use a mild, water-based household cleaner.

Pencil-like marks can form on light coloured painted shutters due to some metals coming into contact with the paint, such as rings and other jewellery. These marks are removed with a small amount of Eucalyptus Oil on a soft cloth.

#### **CAUTION:**

Never use harsh cloths, harsh abrasives, chlorine or ammonia-based chemicals or cleaners on Eco Air Shutters surfaces as they may affect the surface appearance and longevity.

# 12. Shutter Questions & Answers

### Q: Panel sizes?

A: Panel sizes will vary depending on the chosen mounting method/mode of operations

#### Q: What is Eco Air shutters made from?

A: Eco Air Shutters is best described as VOC Compliant PVC

## Q: Can Eco Air be used for external application?

A: No, despite being waterproof and having high tensile polyurethane coatings, Eco Air is only warranted under internal use.

#### Q: What deductions are taken for inside mount?

A: For Hinged Panels in frames the deduction for inside mount is 3.2mm in the width and also the drop. *Refer to Framing for Hinged Panels* 

## Q: Can Bullnose Z Frame be used for outside mount?

A: No, Z Frames including the Bullnose Z Frame are only for reveal fit applications. *Refer page* <u>Mounting Methods</u>

## Q: Do I need framing for my shutters?

A: Yes, framing should always be ordered and used on shutters as a secure anchorage for the panels, for reducing light penetration, and to assist in compensating for out of square openings.

#### Q: When do I need a T Post?

A: When more than one panel is used in a window opening and the T Post is used to hinge a panel. *Refer to T Posts* 

## Q: What width is the mid rail?

A: Eco Air Midrails are 82.5mm. Refer to Mid Rail for full drawing

#### Q: Why can't my mid rail be at the height I have requested?

A: We recommend ordering a Mid Rail location as "Critical Mid Rail" in the <u>Special Comments</u>, as the factory has a (MAA) Mid Rail Adjustment allowance of <u>40mm</u> up or down, if "Critical Mid rail" has not been specified in the <u>Special Comments</u>.

Every effort will be made to have the mid rail placed in the exact position requested but there can be some variances, depending on the height of the panels. *Refer to Mid Rail* 

### Q: Why can't I have two mid rails critical?

A: Shutters over 2500mm high will require two mid rails, however only **one** of those mid rails can be specified as "Critical Mid rail" – please note this on the order form, in the <u>Special</u> Comments.

Every effort will be made to have the "Critical Mid rail" mid rail placed in the exact position requested, however the second mid rail cannot be Critical as the overlaps and increments for every blade location have to be exact, so the second mid rail height will vary depending on the height of the panel and the number of full blades required. *Refer to Mid Rail* 

## Q: Are you able to change framing on pre-existing panels?

A: This will depend on the framing and deductions taken off the panels to suit original frames. The majority of changes will have a difference in panel size which may prevent them from fitting correctly into the opening.

## Q: What deductions are taken for inside mount on a standard window?

A: Factory takes 3.2mm total from both the width and the height.

# Q: My panels are only slightly over maximum width/height, can I still order this within warranty?

A: No. This is because we have strict specifications to ensure our shutters are functional and are guaranteed to last.

## Q: Can I order parts (blades, framing etc.) to suit an old order?

A: Yes! When requesting parts to suit an original order, ensure you include the original SO number. This way we can match exactly what was supplied. (Please note some product types may be discontinued and colours may vary depending on age of original order).

## Q: Can I order shutters to match existing shutters?

A: If they were originally supplied by Pacific, please provide the original order reference so our factory is able to best match the existing shutters. If they are side by side, or need matching rail sizes, please note this on the order form. There may be some variation in colour.

# Q: How do I maintain my shutters?

A: Over time shutters will collect a layer of dust, using a cloth or brush to remove this build up will keep them looking their best. If further cleaning is required, mild soap on a soft, damp cloth can be used however ensure this is dried off afterwards.

In coastal and wet areas, be mindful of hinges, magnets and catches as they are prone to rusting. Regular removal of airborne contaminates will extend their lifespan.

## Q: Can my shutter blades be closed both ways?

A: Yes, the rail design on the Eco Air shutters allows for dual closure on the blades.

# Q: Do I need pictures of faulty goods?

A: Yes, we need detailed photos. These are vital communication aids which the factory requires to support your claim, and to help to establish what needs to be replaced in order to achieve a quick resolution *refer to Shutter Remake Process* 

# Q: Do you need the goods back once we have replaced them?

A: Not unless requested by Pacific.

## Q: What's my lead time on shutters?

A: Between 4 and 6 weeks from order confirmation dependant on the product required (i.e. once all information received on the order form is correct and complete without further questions).

# 13. Shutter Range & Mounting Methods Reference Charts

Please refer to the following pages.



# **Shutter Reference Chart**

WHOLESALE DISTRIBUTORS	31.3.113. 113.010.010							
Material		Fauxwood						
Shutter Range		Fauxwood Eco Air™ eco						
Selling Features	Rigid Hollow Blade New Innovation Advanced Waterproof PVC Polymer Suitable For Wet Area's Joul Closure Blade Operation Available as hinged with framing only							
	Mater	ial						
Material		Advanced Waterproof PVC Polymer With PVC Blade						
	Advanta	nges						
Fire Retardant		<b>√</b>						
Termite Proof		✓						
Insulative Properties Keeps Homes Both Cooler In Summer & Warmer In Winter		<b>√</b>						
Repels Moisture		✓						
High Tensile Coatings Will Not Crack Or Peel		<b>✓</b>						
Colour	Finish	Colour Options  ✓						
Super White Snow White	Painted	<b>∨</b>						
	Blade Ty	rpes						
Blade Shape		Hollow Elliptical						
Size		Blade Sizes						
63mm		<b>√</b>						
89mm 114mm		<b>v</b>						
	Tiltrod T	ypes						
Centre								
Hidden		<b>√</b>						
Off-Set Rack & Pinion								
NAUN OL FIIIIUII	Panel He	ights						
Minimum Panel Height		260mm						
Maximum Panel Height Midrail Required Over		2600mm 1500mm						
,	Panel Wi							
Minimum Panel Width		180mm						
Maximum Panel Width  Maximum	n Panel Widths -	900mm  By Mounting Method						
Maximum Panel Widths - By Mounting Method		Please Refer Next Page						
	Rail Profiles &							
Top & Bottom Rail/Midrail Hinge Size		Hollow - Dual Closure Standard 77mm						
Mr	Special Option							
Shaped Shutters		к						
Door Cutouts		×						
Bay Windows	×							
Corner Windows	×							
Fluffy Strip Stile		×						
Pivot Hinged Panels Lockable		x x						
LOCKADIE  Motorised Option		×						
Suitable For Wet Areas		✓						
Notes:		Larger Panels may sometimes require lifting in to the frame.						



# PACIFIC Shutter Mounting Methods Reference Chart

Options		Hinged Panels					
Recommended Applications For Us	e	Windows					
Recess Fit (IN)		✓					
Face Fit (OUT)		✓					
Width	Product	Panel Widths					
Minimum Panel Width		180mm					
Maximum Panel Width	Fauxwood Eco Air	900mm					
Maximum Panel Width - Combo Panels		N/A					
	_	Panel Heights					
Minimum Panel Height	Fauxwood Eco Air	260mm					
Maximum Panel Height		2600mm					
		Framing Options					
Small L Frame Air (IN)		✓					
Small Face Fit L Frames (OUT)		×					
Medium L Frame (IN)		×					
Medium Face Fit L Frame - Solid (OUT)	Fauxwood Eco Air	✓					
Bullnose Z Frame Air (IN)	Fuuxwood ECO All	✓					
T Post (Hinging Extra Panels)		✓					
Top & Bottom U Channels		×					
Left & Right Light Stops		x					
		Layout Code Examples					
Layout Code Example <sup>1</sup>		L-DR LTL-DRTR RTRTR					
Notes:		<sup>1</sup> D-Mould Stiles must be used when 2 or more panels are ordered within the same opening and close against each other.					